



Safety Data Sheet



1. PRODUCT AND COMPANY IDENTIFICATION:

PRODUCT NAME: Hi Alloy 360 Stainless Steel Electrode

MANUFACTURER: Inweld Corporation
3962 Portland Street
Coplay PA 18037

EMERGENCY TELEPHONE NUMBER: 800-424-9300

2. HAZARD IDENTIFICATION:

Emergency Overview: This product is normally not considered hazardous as shipped. Avoid eye contact or inhalation of dust from the product. When this product is used in a welding process, the most important hazards are welding fumes, heat, radiation and electric shock.

Classification of the Substance/Mixture

CLP/GHS Classification (1272/2008):

Skin Irritation, Category 2

Skin Sensitization, Category 1

Eye Irritation, Category 2

Carcinogenicity, Category 2

Specific Target Organ Toxicity (Repeated Exposure), Category 1

EU Classification (67/548/EEC):

Toxic (T), Harmful (Xn), Irritant (Xi), Carcinogen Category 3, R48/23, R40, R36/37/38, R43

Labelling:



Symbols:

Signal Word: Danger

Hazard Statements:

H315 – Causes skin irritation.

H317 – May cause an allergic skin reaction.

H319 – Causes serious eye irritation.

H351 – Suspected of causing cancer.

H372 – Cause damage to respiratory system, eyes, brain and nervous system through prolonged or repeated exposure.

Precautionary Statements:

P201 – Obtain special instructions before use.

P202 – Do not handle until all safety precautions have been read and understood.

P260 – Do not breathe dust/fume/gas/mist/vapours/spray.

P264 – Wash skin and hair thoroughly after handling.

P270 – Do not eat, drink or smoke when using this product.

P272 – Contaminated work clothing should not be allowed out of the workplace.

P280 – Wear protective gloves/eye protection/face protection.

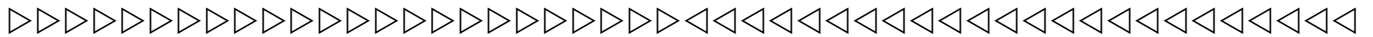
P281 – Use personal protective equipment as required.

P302+P352 – IF ON SKIN: Wash with plenty of soap and water.



Safety Data Sheet

Inweld Corporation



Inhalation: Remove to fresh air immediately or administer oxygen. Get medical attention immediately.
Skin: Flush skin with large amounts of soap and water. If irritation develops and persists, get medical attention.
Eye: Flush eyes with water for at least 15 minutes. Get medical attention.
Ingestion: Obtain medical attention immediately if ingested.
Electric Shock: Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. Immediately contact a physician.

5. FIRE-FIGHTING MEASURES:

Suitable Extinguishing Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Welding arcs and sparks can ignite combustible and flammable materials. Use the extinguishing media recommended for the burning material and fire situation.
Unsuitable Extinguishing Media: Not applicable
Specific Hazards Arising From Chemical: Arcs and sparks can ignite combustibles and flammable products. Iron Oxides, Nickel/Nickel Oxides, Manganese/Manganese Oxides, Chromium oxides, Hydrogen fluoride, Calcium oxide,
Protective Equipment: Fire fighters should wear complete protective clothing including self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES:

Personal Precautions: Refer to section 8.
Environment Precautions: Refer to section 13.
Cleaning Measures: Solid objects may be picked up and placed into a container. Liquids or pastes should be scooped up and placed into a container. Wear proper protective equipment while handling these materials. Do not discard as refuse. Do not allow product to reach sewage system.

7. HANDLING AND STORAGE:

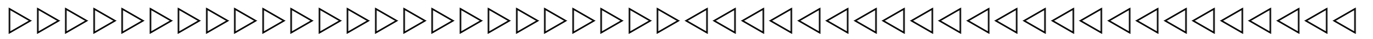
Precautions for Safe Handling: Handle with care to avoid stings or cuts. Wear gloves when handling welding consumables. Avoid exposure to dust. Do not ingest. Some individuals can develop an allergic reaction to certain materials. Retain all warning and identity labels.
Conditions for Safe Storage: Store in cool, dry place in sealed containers. Keep separate from chemical substances like acids and strong bases, which could cause chemical reactions.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION:

Engineering Controls: Avoid exposure to welding fumes, radiation, spatter, electric shock, heated materials and dust. Ensure sufficient ventilation, local exhaust, or both, to keep welding fumes and gases from breathing zone and general area. Keep work place and protective clothing clean and dry. Train welders to avoid contact with live electrical parts and insulate conductive parts. Check condition of protective clothing and equipment on a regular basis.
Exposure limits: Use industrial hygiene equipment to ensure that exposure does not exceed applicable national exposure limits. The limits defined under section 3 can be used as guidance. Unless noted, all values are for 8 hour time weighted average. For information about welding fume analysis refer to section 10.
Biological limits: No available data
Personal protection:
Respiratory protection: Use an air purifying dust respirator when welding or brazing in a confined space, or when local exhaust or ventilation is not sufficient to keep exposure values within safe limits.
Hands protection: Wear appropriate gloves to prevent skin contact.



Safety Data Sheet



EN 12477: Protection gloves for welders

Requirements (EN Levels)	Type A	Type B
Abrasion (Cycles)	2 (500)	1 (100)
Cut (Factor)	1 (1.2)	1 (1.2)
Tear (Newton)	2 (25)	1 (10)
Puncture (Newton)	2 (60)	1 (20)
Burning Behaviour	3	2
Contact Heat	1	1
Convective Heat	2	-
Small Splashes	3	2
Dexterity	1 (11)	4 (6.5)

Type B gloves are recommended when high dexterity is required as for TIG welding, while type A gloves are recommended for other welding processes. The contact temp (°C) is 100 and the threshold time (seconds) >15.

Eyes protection: Welder's helmet or face shield with colour absorbing lenses. Shield and filter to provide protection from harmful UV radiation, infra red and molten metal approved to standard EN379. Filter shade to be a minimum of shade 9.

Skin protection: Heat-resistant protective clothing. Wear safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry. Clothing should be selected to suit the level, duration and purpose of the welding activity.

Class 1	
Impact of Spatter	15 Drops
Heat Transfer (radiation)	RHTI 24 ≥ 7 seconds
Process	<p>Manual welding with light formation of spatter and drops</p> <ul style="list-style-type: none"> • Gas Welding • TIG Welding • MIG Welding • Micro plasma welding • Brazing • Spot Welding • MMA Welding (with rutile-covered electrode)
Environmental Conditions	<p>Operation of machines</p> <ul style="list-style-type: none"> • Oxygen cutting machines • Plasma cutting machines • Resistance welding machines • Machines for thermal spraying • Bench welding

Class 2	
Impact of Spatter	25 Drops
Heat Transfer (radiation)	RHTI 24 ≥ 16 seconds

Safety Data Sheet



Process	Manual welding with heavy formation of spatter and drops <ul style="list-style-type: none"> • MMA welding (with basic or cellulose-covered electrodes) • MAG welding (with CO₂ or mixed gases) • MIG Welding (with high current) • Self shielded flux core arc welding • Plasma cutting • Gouging • Oxygen cutting • Thermal spraying
Environmental Conditions	Operation of machines <ul style="list-style-type: none"> • In confined spaces • At overhead welding/cutting or in comparable constrained positions

9. PHYSICAL AND CHEMICAL PROPERTIES:

- Appearance:** Solid.
- Color:** Red
- Odour:** Odourless
- Odour Threshold:** Not Available
- pH Value:** Not Available
- Melting Point/Melting Range:** 1560 - 2000° F, 850 - 1100° C
- Freezing Point:** Not Available
- Boiling Point/Boiling Range:** Not Available
- Flash point:** Not Available
- Evaporation Rate:** Not Available
- Self-in flammability:** Not Available
- Explosion limits:** Not Available
- Vapour pressure:** Not Available
- Vapour density:** Not Available
- Density at 20°C:** Not Available
- Relative density:** 6-9 g/cm³
- Solubility:** Insoluble in water.
- Partition coefficient:** Not Available
- Auto-ignition temperature:** Not Available
- Decomposition temperature:** Not Available
- Other Information:** No available data.

10. STABILITY AND REACTIVITY:

- Chemical Stability:** This product is stable under normal conditions.
- Hazardous Reactions:** Contact with chemical substances like acids or strong bases cause generation of gas.
- Conditions to Avoid:** This product is stable under normal conditions.
- Incompatible Materials:** Reacts with acid.



Safety Data Sheet



LD/LC50 Values that are relevant for classification		
Titanium Dioxide 13463-67-7		
Oral	LCD50	>10000 mg/kg (rat)
Dermal	LCD50	>10000 mg/kg (rabbit)

LD/LC50 Values that are relevant for classification		
Iron 7439-89-6		
Oral	LD50	30000 mg/kg (rat)

Chronic Effects: Overexposure to welding fumes may affect pulmonary function and eyes. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait. Prolonged inhalation of nickel (Classified 2B by IARC and R by NTP) above safe exposure limits may cause cancer. Prolonged inhalation of titanium dioxide (Classified by 2B by IARC) above safe exposure limits can cause cancer.

12. ECOLOGICAL INFORMATION:

Toxicity: Welding rods contain metals which are considered to be very toxic towards aquatic organisms. Finely divided welding rods are therefore considered harmful to aquatic organisms.

Persistence and Degradability: The welding rods consist of elements that can not degrade any further in the environment.

Bio accumulative Potential: Welding rods contain heavy metals which bio accumulates in the food chain. The following figures are the bio concentration factor (BCF) for the substances on their own.

BCF:

Chromium, BCF: 200

Manganese, BCF: 59052

Nickel, BCF: 16

Iron, BCF: 140000

Mobility in Soil: Welding rods are not soluble in water or soil. Particles formed by working welding rods can be transported in the air.

Other Adverse Effects: In massive form, welding rods present no hazards to the aquatic environment.

Welding materials could degrade into components originating from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

13. DISPOSAL CONSIDERATIONS:

Product: For product elimination, consult recycling companies or appropriate local authority.

USA RCRA: Unused products or product residue containing chromium is considered hazardous waste if discarded, RCRA ID Characteristics Toxic Hazardous Waste D007.

Residue from welding consumables and processes could degrade and accumulate in soils and groundwater.

Package: May be disposed in approved landfills provided local regulations are observed.

14. TRANSPORT INFORMATION:

UN-number: Welding rods are not classified as dangerous goods for transport and has no UN number.



Safety Data Sheet

Inweld Corporation

UN proper shipping name: Welding rods are not classified as dangerous goods for transport and has no UN proper shipping name.

Transport hazard class: Welding rods are not classified as dangerous goods for transport.

Packing group: There are not any special precautions with which a user should or must comply or be aware of in connection with transport or conveyance either within or outside premises.

Environmental hazards: Welding rods are not environmentally hazardous according to the criteria of the UN Model Regulations (as reflected in the IMDG Code, ADR, RID and AND) and/or a marine pollutant to the IMDG Code.

Special precautions for users: There are not any special precautions which a user should or must comply or be aware of in connection with transport or conveyance either within or outside premises of the welding rod.

Transport in Bulk According to Annex III MARPOL 73/78 and the IBC Code: Welding rods in massive form do not subject under MARPOL 73/78 and the IBC Code. Not applicable – product is transported only in packaged form.

15. REGULATORY INFORMATION:

Safety, health and environment regulations/legislation specific for the substance or mixture: Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations. Take precautions when welding and protect yourself and others.

Warning: Welding fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation. Electric shock can kill. Arc rays and sparks can injure eyes and burn skin. Wear correct hand, head, eye and body protection.

Chemical safety assessment: No

USA: Under the OSHA Hazard Communication Standard, this product is considered hazardous. This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.) United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.

EPCRA/SARA Title III Toxic Chemicals

The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA reporting. See Section 3 for weight percentage.

Ingredient Name	Disclosure Threshold
Chromium	1.0 (Metal)
Manganese	5 mg/m3
Nickel	1 mg/m3

16. OTHER INFORMATION:

The information in this document is believed to be correct as of the date issued. However, no warranty is expressed to be implied regarding the accuracy or completeness of this information. This information and product are furnished on the condition that the person receiving them shall make his own determinations as to the suitability of the product for his particular purpose and on the condition that he assumes the risk of his use thereof.

This Material Safety Data Sheet complies with the EC directives 91/155/EEC and 93/112/EEC, including modifications 2001/58/EC.

Complies with OSHA Communication Standard 29 CFR 1910.1200 and Superfund Amendments and Reauthorization Act (SARA) of 1986 Public Law 99-499

Hazard Statements:

H315 – Causes skin irritation.

H317 – May cause an allergic skin reaction.

